

type MPS

The MPS is a handy portable air driven mini pump that can be easily carried, even on stairs, because of its weight (less than 17 kg with a filled tank) and size (405x308x365 mm).

Although this mini pump is small in size and low in weight it is very suit - able for the pressure testing of objects for pressure ranges up to 1800 bar at 7 bar air drive pressure and 2500 bar at 10 bar air drive pressure.

Through its pressure supply capacity, it is possible to manually drive the pump through a detachable hand lever if you are in a situation when air pressure is not available.

The medium for pressurizing objects with this test system can be a fluid such as water or oil.



## **KEY FEATURES**

Lightweight, easy to carry
Suitable for pressurizing oil, water or other fluids

Completely closed frame
All operating features panel mounted

## **KEY SPECIFICATIONS**

Several pressure ranges available
All parts are made of non-corrosive materials
Air and hand lever operation



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#### **UNIT DESCRIPTION**

#### **COMPONENTS**

The lightweight mini pump MPS is standard equipped with a Resato mini pump P80, a bleed valve, a high pressure CEJN quick-connect outlet connection, an outlet gauge of stainless steel (Ø 160 mm), a gauge protector, an air gauge of stainless steel (Ø 63 mm), a start/stop valve, an air regulator, a 4 liter reservoir and a detachable hand lever.

#### **MATERIALS**

Housing

Housing PE

Tank PP natural

Other parts Stainless steel 304
Bolts and nuts Stainless steel A2

Instruments

Outlet gauge Stainless steel
Air gauge Stainless steel
Manifold valve Stainless 316

Pneumatic connection Brass

Hydraulic connection Hardened, zinc chromate plated steel

Air section

Air piston Aluminum

Air piston bearings PTFE-based slydrings Air cylinder Anodized aluminum

Cycling valve POM

Bolt and nuts Stainless steel A2
Front cap Anodized aluminum

High pressure section

Pump body Stainless steel 316 High pressure plunger Stainless steel 1.4112

Check valves:

Housing Stainless steel 316

Balls Ceramic

Springs Stainless steel A2
Other internal Copper/SS/aluminum

parts



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#### **UNIT DESCRIPTION**

#### **MATERIALS**

Sealings

Check valves NBR
High pressure plunger UHWMPE
Air cylinder NBR

#### **CERTIFICATION**

The Resato mini pump unit type MPS is manufactured according to European regulations and will be delivered including an operating manual, a maintenance manual, a spare parts manual, a test certificate, and calibration certificates for the high pressure gauge.

## **TECHNICAL SPECIFICATIONS**

#### **GENERAL**

Legislation Machine Directive 2006/42/EC

Dimensions 405x308x365 (lxwxh)

Noise level <80 dBa

Exhaust ¼" BSP mu ffler

Lifetime (strokes) Pump 1,000,000

HP seal 250,000 Seals cycle valve 1,000,000

Seals cycle valve 1,

**COMPRESSED AIR** 

Consumption 0.8 Nm<sup>3</sup>/min

Maximum pressure 7 bar

Air type\* Dry and filtered air. No lubrication\*

Contamination ISO 8573-1:2010 Compressed air (Part 1: Contaminants and

purity classes)

**MEDIUM** 

Type\*\* Water

Oil

Temperature -10 - 60°C

\* The pump has a lifetime lubrication. Once lubricated air is used, lubrication will be needed for the lifetime of the system.

\*\* For any other media please contact Resato for advice.



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# **TYPE ORDERING SYSTEM**

Unit Type MPS 100

Order example: MPS-100

## **TYPE TABLE**

MPS type	Pump type	Actual ratio	Max. outlet pressure (bar/psi <sup>!</sup> )	Volume per cycle (cc)	Max. flow (l/min)	Tank	Male outlet connection CEJN
65	P80-65-1/U/N	65	455/6,600	1.57	1.10	4 liter	Series 116
100	P80-100-1/U/N	100	700/10,150	1.01	0.70		Series 116
180	P80-180-1/U/N	180	1260/18,275	0.57	0.33		Series 116
260	P80-260-1/U/N	260	1820/26,400	0.39	0.29		Series 125

 $<sup>^{!}</sup>$  Pressure at 7 bar air supply (max. pump air supply is 10 bar).